

Date: Monday, 18/08/2008 3:45:38 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BLADE POSITIONER WELDMENT	
Job Number	: 41376		Part Number	: PB674300129	
Estimate Number	: 13443		Drawing Number	: B6743001 P.40	
P.O. Number	:		Project Number	: N/A	
This Issue	: 18/08/2008	S.O. No. :	Drawing Revision	: B1	
Prsht Rev.	:	NC	Material	:	
First Issue	:	/ /	Due Date	: 18/09/2008	
Previous Run	: 40241		Qty:	Um: Each	
Written By	:			<i>Jul 08.8.18</i>	
Checked & Approved By	:				
Comment	: Est Rev:A 08-06-27 new issue DD verified by:ec				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001313	Plate	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Plate batch: <i>B41503</i>	<i>18.08.10.04</i>
2.0	PB6743001319	Gusset	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Gusset batch: <i>B41504</i>	<i>18.08.10.04</i>
3.0	PB6743001337	Upper Pad Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Upper Pad Assembly batch: <i>B41506</i>	<i>18.08.10.04</i>
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 ****FOR -337 LOCATE APPROX. AS SHOWN ASSURING 45 DEG. MOVEMENT OF -285 EACH SIDE OF VERTICAL, PRIOR TO WELDING**** 1- ASSEMBLE AND WELD AS PER DWG	<i>18.08.10.04</i>
5.0	QC9	VISUAL WELDING INSPECTION	
		Comment: VISUAL WELDING INSPECTION <i>LP 18.08.09/PDS 18.08.09</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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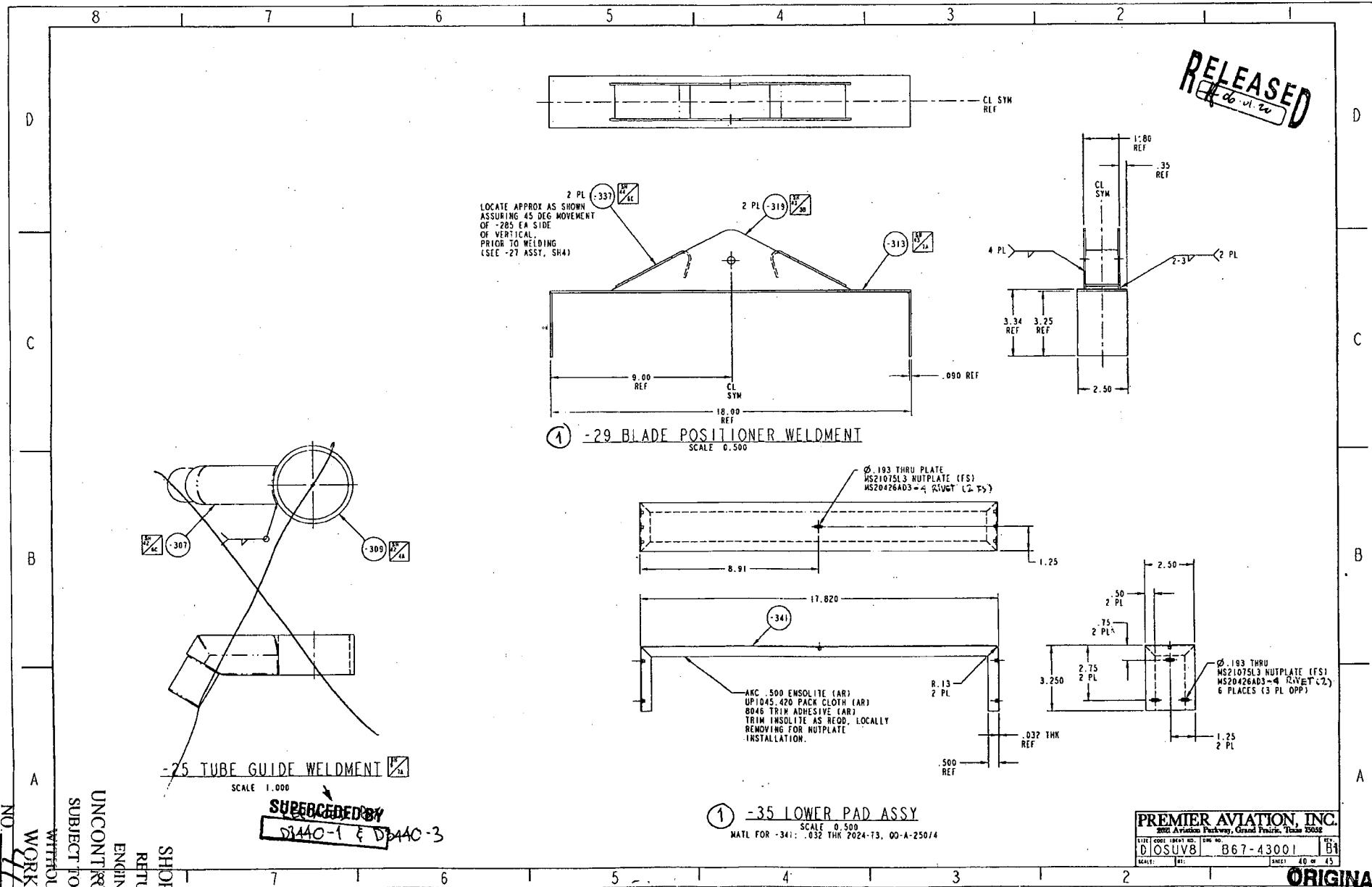
Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: BLADE POSITIONER WELDMENT	
Job Number: 41376	Part Number: PB674300129	
Job Number:		
Seq. #: 6.0	Machine Or Operation: QC5	Description : INSPECT WORK TO CURRENT STEP
		<i>5/8/09 (2)</i>
Comment: INSPECT WORK TO CURRENT STEP		
7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		
Comment: HAND FINISHING RESOURCE #1		
8.0	POWDER COATING	POWDER COATING
		
Comment: POWDER COATING Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3		
START TIME: <u>2-00</u> OVEN TEMPERATURE: <u>320</u> FINISH TIME: <u>2-30</u>		
9.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		
10.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>SE510121</u>		
11.0	QC21	FINAL INSPECTION/W/O RELEASE
		
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		
<i>MF 08-10-10</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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